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## Blasting Card Data

Nozzle	No. 4	No. 5	No. 6	No. 7	No. 8
Orifice Size	1/4"	5/16"	3/8"	7/16"	1/2"
Cubic Feet/Minute	90	150	200	270	360
Airhose Size	1 1/4"	1 1/4"	1 1/2"	1 1/2"	2"
Blast Hose	1"	1 1/4"	1 1/4"	1 1/2"	1 1/2"
Pounds per Hour	560	900	1260	1750	2250
Surface Condition	Square Feet Per Hour				
<b>White Metal</b>					
Loose Mill Scale	61	102	145	200	250
Tight Mill Scale	50	84	121	164	211
Pitted Paint	32	50	71	100	125
Multicoats	25	40	58	80	100
<b>Near White</b>					
Loose Mill Scale	65	100	150	210	266
Tight Mill Scale	55	50	125	132	220
Pitted Paint	34	55	75	104	132
Multicoats	25	44	60	84	106
<b>Commercial</b>					
Loose Mill Scale	155	255	360	436	632
Tight Mill Scale	102	170	240	320	42
Pitted Paint	75	128	161	246	316
Multicoats	50	85	120	185	210
<b>Brush</b>					
Loose Mill Scale	310	508	720	990	1264
Tight Mill Scale	310	508	720	990	1264
Pitted Paint	310	508	720	990	1264
Multicoats	310	508	720	990	1264

*All figures approximate*

Revised: 6/4/2013